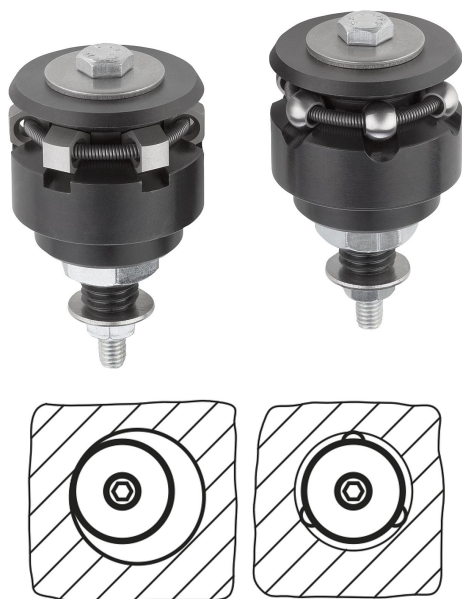


## Centring clamps with ball or hexagon segments

### Item description/product images



### Description

#### Material:

Body 1.2842.

Ball and hex segments 1.4112.

Tension spring 1.4310.

#### Version:

Body hardened and black oxidised.

Ball and hex segments hardened and ground.

#### Note:

Form A: With balls for holes where light marking is acceptable.

Form B: With hexagons for sensitive hole surfaces.

#### Technical data:

Repetitive accuracy  $\pm 0.025$

Concentric accuracy  $\pm 0.05$

#### Application:

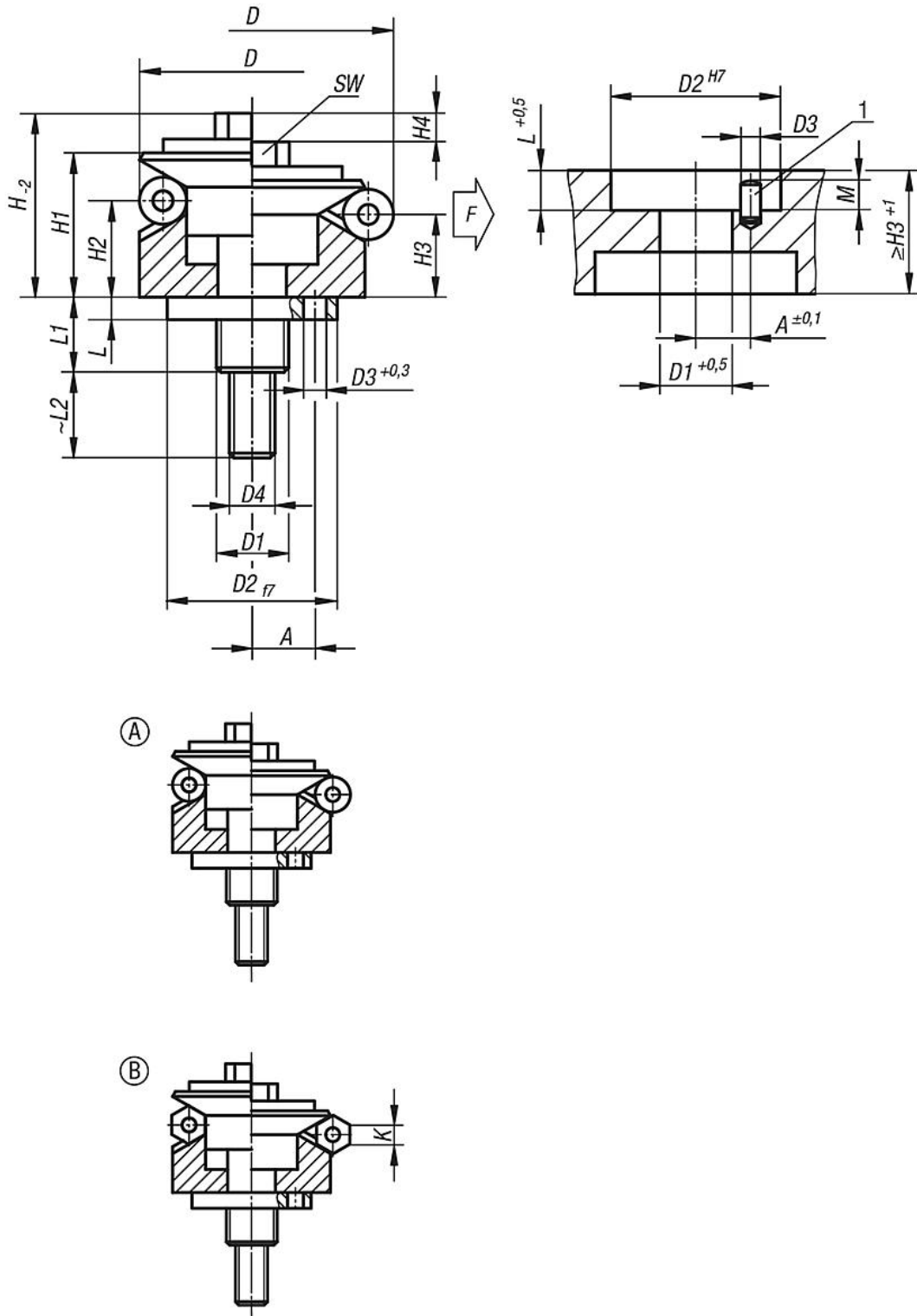
For centre positioning and clamping in blind holes. Operated from below, manual or automatic using pneumatics or hydraulics.

#### Advantages:

- Precise self-centring.
- Distortion free clamping.
- Large spread range.
- Low overall height.
- Positive down force.

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Drawings



Overview of items